

MARISEAL® 255

TECHNICAL DATA SHEET
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Liquid-applied Polyurethane Waterproofing Membrane

Product Description

MARISEAL® 255 is a liquid-applied, highly permanent elastic, cold applied and cold curing, one component polyurethane membrane used for long-lasting waterproofing.

Cures by reaction with ground and air moisture.

Advantages

- Simple application (roller or airless spray)
- When applied forms seamless membrane without joints
- Resistant to water
- Resistant to frost
- Crack-bridging
- Provides water vapor permeability, so the surface can breathe
- Provides excellent thermal resistance, it never turns soft
- Waterproofs old bitumen-, asphalt felts by covering them, without the need to remove them prior to application
- Maintains its mechanical properties over a temperature span of -30°C to +90°C
- Resistant to detergents, oils, seawater and domestic chemicals
- Even if the membrane gets mechanically damaged, it can be easily repaired locally within minutes

Main Uses

- Roofs, Terraces and Verandas
- Old Bitumen felts, Asphalt felts, TPO, PP, EPDM and PVC membranes and old Acrylic coatings
- Protection of Polyurethane Foam Insulation

Required covering with suitable top-coat when applied in exposed surfaces.

Consumption

1,2 – 2,0 kg/m² applied in two or three layers.
This coverage is based on application by roller onto a smooth surface in optimum conditions. Factors like surface porosity, temperature and application method can alter consumption.

Colours

The MARISEAL® 255 is supplied in off-white

Technical Data *

PROPERTY	RESULTS	TEST METHOD
Elongation at Break	> 500 %	ASTM D 412 / DIN 52455
Tensile Strength	> 4 N/ mm ²	ASTM D 412 / DIN 52455
Water Vapor Permeability	> 13.63 gr/m ² /day	DIN EN 1931
Resistance to Water Pressure	No Leak (1m water column, 24h)	DIN EN 1928
Adhesion to concrete	>1.9 N/mm ² (concrete surface failure)	EN 1542
Crack bridging capability	Up to 2mm crack (reinforced)	EOTA TR-008
Hardness (Shore A Scale)	>65	ASTM D 2240 (15")
Hydrolysis (5% KOH, 7days cycle)	No significant elastomeric change	Inhouse Lab
Service Temperature	-30°C to +90°C	Inhouse Lab
Shock Temperature (20min)	200°C	Inhouse Lab
Rain Stability Time	3-4 hours	Conditions: 20°C, 50% RH
Light Pedestrian Traffic Time	18-24 hours	
Final Curing time	7 days	
Chemical Properties	Good resistance against acidic and alkali solutions (5%), detergents, seawater and oils.	

CONSTRUCTION



Certifications

The MARISEAL® 255 is certified according to EN1504-2 (consumption 1.2kg/m²)



Application

Surface Preparation

Careful surface preparation is essential for optimum finish and durability.

The surface needs to be clean, dry and sound, free of any contamination, which may harmfully affect the adhesion of the membrane. Maximum moisture content should not exceed 5%. Substrate compressive strength should be at least 25MPa, cohesive bond strength at least 1.5MPa. New concrete structures need to dry for at least 28 days. Old, loose coatings, dirt, fats, oils, organic substances and dust need to be removed by a grinding machine. Possible surface irregularities need to be smoothed. Any loose surface pieces and grinding dust need to be thoroughly removed.

WARNING: Do not wash surface with water!

Repair of cracks and joints:

The careful sealing of existing cracks and joints before the application is extremely important for long lasting waterproofing results.

- Clean concrete cracks and hairline cracks, of dust, residue or other contamination. Prime locally with the MARISEAL® 710 Primer and allow 2-3 hours to dry. Fill all prepared cracks with MARIFLEX® PU 30 sealant. Then apply a layer of MARISEAL® 255, 200mm wide centered over all cracks and while wet, cover with a correct cut stripe of the MARISEAL® Fabric. Press it to soak. Then saturate the MARISEAL® Fabric with enough MARISEAL® 255, until it is fully covered. Allow 12 hours to cure.
- Clean concrete expansion joints and control joints of dust, residue or other contamination. Widen and deepen joints (cut open) if necessary. The prepared movement joint should have a depth of 10-15 mm. The width:depth ratio of the movement joint should be at a rate of approx. 2:1.
Apply some MARIFLEX® PU 30 Joint-Sealant on the bottom of the joint only. Then with a brush, apply a stripe layer of MARISEAL® 255, 200mm wide centered over and inside the joint. Place the MARISEAL® Fabric over the wet coating and with a suitable tool, press it deep inside the joint, until it is soaked and the joint is fully covered from the inside. Then fully saturate the fabric with enough MARISEAL® 255. Then place a polyethylene cord of the correct dimensions inside the joint and press it deep inside onto the saturated fabric. Fill the remaining free space of the joint with MARIFLEX® PU 30 sealant. Do not cover. Allow 12-18 hours to cure.

Priming

Prime very absorbent surfaces like concrete, cement screed or wood with MARISEAL® 710 or with MARISEAL® AQUA PRIMER. Prime surfaces like bitumen-, asphalt felts with MARISEAL® 730 or with MARISEAL® AQUA PRIMER. Prime non-absorbent surfaces like metal, ceramic tiles and old coatings with MARISEAL® AQUA PRIMER or with MARISEAL 750. Allow the primer to cure according its technical instruction.

Waterproofing membrane

Stir well before using. Pour the MARISEAL® 255 onto the prepared/primed surface and lay it out by roller, brush or squeegee, until all surface is covered. You can use airless spray allowing a considerable saving of manpower.

ATTENTION: Reinforce always with the MARISEAL® Fabric at problem areas, like wall-floor connections, 90° angles, chimneys, pipes, waterspouts (siphon), etc.

In order to do that, apply on the still wet MARISEAL® 255 a correct cut piece of MARISEAL® Fabric, press it to soak, and saturate again with enough MARISEAL® 255. For detailed application instructions with the MARISEAL® Fabric, contact our R+D department. We recommend reinforcement of the entire surface, with the MARISEAL® Fabric. Use 5-10cm stripe overlapping.

After 12-18 hours (not later than 48 hours) apply another layer of the MARISEAL®255.
For demanding applications, apply a third layer of the MARISEAL®255.

ATTENTION: Do not apply the MARISEAL® 255 over 0.6 mm thickness (dry film) per layer. For best results, the temperature during application and cure should be between 5°C and 35°C. Low temperatures retard cure while high temperature speed up curing. High humidity may affect the final finish.



Finishing

If a colour stable and chalking-free surface is desired, apply one or two layers of the MARISEAL® 400 Top-Coat over the MARISEAL® 250. The application of the MARISEAL® 400 Top-Coat, is especially required, if a dark final colour, is desired. (e.g. red, grey, green)

If a heavy duty, abrasion resistant surface is desired (e.g. Public Pedestrian Deck, Car Parking, etc), apply two layers of the MARISEAL® 420 Top-Coat.

For the several Top-Coats application procedures, please consult their technical instructions or contact our R+D Department.

WARNING: The MARISEAL® 255 and/or the MARISEAL® SYSTEM is slippery when wet. In order to avoid slipperiness during wet days, sprinkle suitable aggregates onto the still wet coating to create an anti-slip surface. Please contact our R+D Dept. for more details.

Packaging

MARISEAL® 255 is supplied in 25 kg metal pails. Pails should be stored in dry and cool rooms for up to 12 months. Protect the material against moisture and direct sunlight. Storage temperature: 5°-35°C. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

Safety measures

MARISEAL® 255 contains isocyanates. See information supplied by the manufacturer. Please study the Safety Data Sheet.

PROFESSIONAL USE ONLY

Our technical advice for use, whether verbal or written, is given in good faith and reflect the current level of knowledge and experience with our products. When using our products, a detailed object-related and qualified inspection is required in each individual case in order to determine whether the product and /or application technology in question meets the specific requirements and purposes. We may guarantee only that our products are compliant with their technical specification; correct application of our products therefore falls entirely within your scope of liability and Users are responsible, in any case, for complying with local legislation and for obtaining any required approvals or authorizations, when necessary, either for their purchase and/or for their use. Values in this technical data sheet are given as examples and may not be regarded as specifications. For product specifications contact our R+D department. The new edition of the technical data sheet supersedes the previous technical information and renders it invalid. It is therefore necessary that you always have to hand the current code of practice.

* All values represent typical values and are not part of the product specification. In sample preparation the MARISEAL KATALYSATOR (3%) was used as an acceleration additive. Properties may vary based on the quality of film formation which depends on relative humidity, application temperature and wet film thickness. The applied coating might yellow and/or fade upon UV exposure.

